

Product No.
87011

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6 Swage Bits

OPERATING INSTRUCTIONS



Firmly hold tubing at all times. Keep a safe distance between your hand and the tube's border.



Choose bit size & attach it to the chuck or coupler. Fasten it well. Set power tool to MAX speed & torque if it is adjustable. Check power tool is not in hammer mode.



With power tool at MAX speed push bit into the refrigerant line. Keep bit centered & push until the stopper bottoms out, then remove bit from line.



CAUTION: THE LINE & BIT ARE HOT after swaging! Do not touch them until they have cooled. Inspect & clean if needed.



Assemble the fittings as usual.

Stopper: Ensures a consistent length of swaged surface. Color coded for Quick Size ID.

Tip: Guides the swaging bit into the tube & enlarges tubes inner diameter.



Standard 1/4" Hex Shank: Fits directly into most power tools without an adapter.



NOTICE: Failure to read and comply with all warnings, cautions and instructions prior to using the PRO-Fit™ Swaging tool may cause personal injury and/or property damage and void the warranty.

